**2024 Shop prices**

**Jones Custom Gunworks**

**(All prices subject to change)**

**(Materials not included in pricing)**

* **SHOP RATE:**

Shop Minimum- 25$

Man hour- 60$

FFL transfer fee- 35$

* **CLEANING/INSPECTION:**

Cleaning and inspection (Complete strip, clean, inspect parts for wear)- 75$

* **METAL FINISHING:**

1. Hot Blue:
2. Bead/ Matte 2.5hrs 150$
3. Deluxe finish(200/400grit) 3.5hrs 210$
4. Master finish(mirror) 4.25hrs 255$
5. Belgian/Dicropan IM: 3.5hrs 210$
6. Slow Rust: 5.5hrs 330$
7. Nitre Blue Small parts: 2hrs 120$
8. Bake/spray finishes: 3.5hrs 210$
9. Wire brush/bead blast stainless: 2hrs 120$
10. Nickle plating-Handguns: 4hrs 240$
11. Strip Nickle Plate: 2.5hrs 150$
12. Nickle Plate long guns: 4hrs 240$
13. Parkerizing: 2hrs 120$
14. Jeweling small parts: 1hrs 80$
15. Metal Checkering: ----- hourly
16. Draw filing: ----- hourly
17. Color case hardening: 3.5hrs + 210$
18. Laser engraving coming soon.
19. Bluing touchup ----- hourly

* **SIGHT WORK:**

1. Sight in customer gun: .5hrs 30$
2. Bore sight: ----- 25$

Pattern Shotgun: .5hrs 30$

1. Drill/ Tap for sights first hole .75hrs 45$
2. Per additional hole (drill/tap) .25hrs 15$
3. Install sights (holes are done already): .25hrs 15$
4. Cut/Refinish wood: 1hrs 60$
5. Cut Dovetail in barrel: .5hrs 40$
6. Install dovetail: ------ 25$
7. Install Front sight ramp:
8. Sweat on: 1hrs 60$
9. Screw on: 1hrs 60$
10. Band type: 1hrs 60$
11. Install Insert pistol sight: 1hrs 60$
12. Install mid/front bead sights:
13. On Rib: .75hrs 45$
14. On Plain Barrel: 1hr 60$
15. Plug/ Re-Drill: 1hr 60$
16. Scope Mounting:
17. Already drilled/tapped: .5hrs 30$
18. Level scope bases: .5hrs 40$
19. Modify bases: 2hrs 120$
20. Lap Scope rings: ------ 25$
21. Drill/tap first hole: .75hrs 45$
22. Drill/tap additional holes: .25hrs 15$

* **STOCK WORK:**

1. Wood Finishing (prices for complete refinish/just finishing is less)
2. Hunter Finish (unfilled, lacquer): 6hrs 360$
3. Gunsmith finish (filled hand oiled finish Satin): 10hrs 600$
4. Gunsmith finish (filled hand oiled finish gloss): 12hrs 720$
5. Spray on finish: 5hrs 210$
6. Lacquer/polyurethane 6hrs 360$
7. Re-cut checkering (simple): 4hrs 240$
8. Re-cut checkering (Complex): 6hrs 360$
9. Glass bedding Barrel/Action: 2.75hrs 165$
10. Glass bedding Match rifle: 4hrs 240$
11. Pillar bed: 3hrs 180$
12. Recoil pad install: (no finishing) 1hrs 60$
13. Install adjustable Buttplate: 1.5hrs 90$
14. Install sling swivel STD/QD: .5hrs 30$
15. Install stock cross bolt: .75hrs 45$
16. Install recoil reducer:
17. Simple install: .5hrs 30$
18. Graco or similar: 2hrs 120$
19. Drill stock/install reducer: 1hr 60$
20. Inletting semi-finished stock/finishing: 15hrs 900$
21. Stock blank complete build: 30hrs 1800$
22. Free float barrel: 1hrs 60$
23. Fit/bed fiberglass stock: 6hrs 360$
24. Prefinished Synthetic stock fitting: 2hrs 120$
25. Camo painting of stock: 3hrs 180$
26. Install adjustable Comb hardware: 2.5hrs 150$
27. Repair broken wrist-pin/epoxy : 2hrs 120$
28. Additional recut checkering: 2hrs 120$
29. Install of forend tip: 1.5hrs 90$
30. Repair of stock not listed: ----- hourly
31. New checkering:
32. Custom pattern: ----- hourly
33. Standard pistol grip: 6hrs 360$
34. Standard forend: 6hrs 360$
35. Complex pistol grip: 8hrs 480$
36. Complex forend: 8hrs 480$
37. Fitting a grip cap: 2hrs 120$

* **GENERAL BARREL/ACTION / RIFLE WORK:**

1. Check headspace: .5hrs 30$
2. Make chamber cast: 1hrs 60$
3. Remove stuck fired case: 1hrs 60$
4. Remove live round from chamber: 1+hrs 60$+
5. Remove obstruction from bore: 1hrs 60$
6. Remove fouling from barrel: 1hrs 60$
7. Lap barrel: .5hr+ 30$+
8. Install of liner in barrel: 3hrs 180$
9. Cut/Crown Barrel: 1.5hrs 90$
10. Chamber/fit barrel to action: 3hrs 180$
11. Install pre threaded short, chambered barrel: 1hr 60$
12. Lap bolt lugs: 1hr 60$
13. Welding new bolt handle: 2.5hr 150$
14. Forging of bolt handle: 2hrs 120$
15. Make/fit coil spring: .75hrs 45$
16. Make/fit flat spring: 1hrs+ 60$+
17. Safety installations:
18. Dakota, gentry, Model70 types w/shroud: 2.5hrs 150$
19. Mark2/Beuhler type: 1hr 60$
20. Chapman,swing safety lever: 1.5hrs+ 90$+
21. Trigger install/adjustment:
22. Shilen,timney,Dayton-traistor,moyer: 1hr 60$
23. Clean/fit internals: 2hrs 120$
24. Double set- Pin/weld: 2hrs+ 120+
25. Winchester model 70: 1hr 60$
26. Jewel: .5hr 30$
27. Single Set- Pin/Weld: 2hrs+ 120+
28. Install muzzle brake (.5hr added if barrel is pulled) 1.5hrs 90$
29. Recontour Front/rear receiver rings: 1.5hrs 90$
30. Install barrel band swivel: .5hrs+ 30$+
31. Weld up/ checker mauser bolt release: 1.5hrs 90$
32. Checker bolt knob on flat: .5hrs 30$
33. Checker bolt knob circle or band: 1.5hrs 90$
34. Rebarrel: 2hrs 120$
35. Flute barrel: 3hrs 180$
36. Flute bolt: 1.5hrs 90$
37. Blueprint Action: 2hrs 120$
38. Custom Rifle building: ----- CALL
39. Fit extractor: .75hrs 45$
40. Open bolt face/fit extractor: .75hrs 45$
41. Instal/fit oversized firing pin: .5hrs 30$
42. Install sako style extractors rem700: 2hrs 180$
43. Silver solder Rem bolt handle: 1.5hrs 90$
44. Polish Chamber: .5hrs 30$
45. Extend/weld mag box mauser 98: 1.5hrs 90$
46. Weld up and re drill firing pin hole bolt face: 1.5hrs 90$
47. Troubleshooting: ------ hourly

* **SHOTGUN WORK:**

1. Lengthen Forcing Cone:
2. Plated: 1.5hrs 90$
3. Non Plated: 1hrs 60$
4. Resolder Rib: (bluing not included) : 2hr 120$
5. Resolder Forend lug: (bluing not included): 1hrs 60$
6. Epoxy bed stock(semi/pump): 1hrs 60$
7. Straighten adjust barrel: 1.5hrs 90$
8. Polish Chamber/Bore: .75hrs 45$
9. Back Bore per barrel: 1hrs 60$
10. Open/Modify choke:
11. Plated: 1.5hrs 90$
12. Nonplated: .75hrs 45$
13. Install screw in choke:
14. Plated: 3hrs 180$
15. Nonplated: 2.5hrs 150$
16. Port Barrel: 3hrs 180$
17. Trigger Job(modular fire control): 1.5hrs 90$
18. Raising dent in barrel: 1.25hrs 75$
19. Replace fire pin/test fire: 1hrs 60$
20. Time cartridge stops: .75hrs 45$
21. Replace O rings Rem 1100: ----- 25$
22. Correct rem1100 feeding: 1hrs 60$
23. Fit receiver to barrel shoulder rem1100: .5hrs 30$
24. Increase ejector throw browning A5: .75hrs 45$
25. Refitting hinge pin: 2-8hrs 120+
26. Replace/refit locking block: 2hrs 120$
27. Trigger/sear adjustment per side: 2hrs 120$
28. Repair/Replace in hammer firing pin: 2hrs 120$
29. Repair/replace in hammer firing pin retain intact/not 1-4hrs+ 60$+
30. Tighten locking system on inexpensive double: 1hrs 60$
31. Headspace correction on inexpensive pivot barrel: 1.25hrs 75hrs
32. Double barrel straighten: 1-3hrs 60$+
33. Double barrel bead install: 1hrs 60$
34. Repair not listed: ----- hourly

**MUZZLELOADERS:**

1. Pull ball: 1.5hrs 90$
2. Remove broken ram rod from barrel: 1hrs 60$
3. Repair/adjust triggers: 2hrs 120$
4. Repair/Replace lock parts/frizen/hammer: 2hrs 120$
5. Repair/Replace lock spring: 1hrs 60$
6. Bend hammer to clear scope: .5hrs 30$

**HANDGUN WORK:**

1. Chamfer/throat/face revolver barrel: 1hrs 60$
2. Chamber revolver cylinder(open existing holes): 1hrs 60$
3. Blank cylinder: 2hrs 120$
4. DA Revolver Action Job- smooth/tune:
5. Smith Wesson : 1.5hrs 90$
6. Colt: 2.25hrs 135$
7. Bevel cylinder face: .75hrs 45$
8. Chamfer Charge holes: .75hrs 45$
9. Setback barrel/ reset B/C Gap:
10. Colt: .75hrs 45$
11. Smith Wesson : 1.5hrs 90$
12. SA Revolver Action Job-smooth/tune: 1-3hrs 60+$
13. Time cylinder: 1.5hrs 90$
14. Range Barrel to cylinder: 1.25hrs 75$
15. Rebarrel Revolver( remove old/replace) 1.5hrs 90$
16. Line bore Cylinder to barrel: 2hrs 120$
17. Fit SA cylinder stop to cowboy action: 1hr 60$
18. Install crane lock: 1hr 60$
19. Remove/modify Revolver hammer spur: .75hrs 45$
20. Convert revolver from square to round butt: .75hrs 45$
21. Fit brass/steel grip frame to colt/ruger SA: 1hrs 60$
22. Fit aftermarket grip panels colt/ruger: 1hrs 60$
23. Drill/tap for scope revolver: .75hrs 45$
24. Install colored sights( revolver): .75hrs 45$
25. Semi Auto Pistol Action Job-smooth/tune:
26. Simple blowback: 1.5hrs 90$
27. 1911 Style SA: 2.5hrs 150$
28. Striker Fired DA pistol: 1.75hrs 105$
29. External hammer fired DA pistol: 3.5hrs 210$
30. Tighten slide of 1911 Auto: 1.25hrs 75$
31. Fit gunsmith barrel to 1911auto (barrel not included)
32. Non ramped: 1.75hrs 105$
33. Ramped: 2.5hrs 150$
34. Fit “drop in” barrel to 1911 Auto(unramped): .75hrs 45$
35. Fit/install barrel bushing 1911 Auto: 1hrs 60$
36. Bevel Mag well of 1911 auto: 1hrs 60$
37. Install/blend smith alexander mag well: 1hrs 60$
38. Weld on mag funnel on 1911 auto: 1.5hrs 90$
39. Stipple front strap: 1.5hrs 90$
40. Open/flare ejection port 1911 auto: 1hr 60$
41. Throat,polish barrel and feed ramp 1911 auto: 1hrs 60$
42. Smooth/polish breech face: .5hrs 30$
43. Fit new trigger 1911 auto: ---- 25$
44. Fit custom hammer to 1911: .75hrs 45$
45. Trigger job 1911 auto:
46. 4+ lb: 1.25hrs 75$
47. 3-4lb: 2hrs 120$
48. 2-3lb 3hrs 180$
49. Install spring kit: .75hrs 45$
50. Cut front cocking serrations on slide: 1.25hrs 75$
51. Cut slide for optic cut: ----- Call
52. Cut Slide for bo-mar (plain): 1.75hrs 105$
53. Cut slide for bo-mar (with shields): 2hrs 120$
54. Cut slide for dovetail front sight: .5hr 30$
55. Cut slide for novak rear sight: 1hrs 60$
56. Install stake on front sight: .75hrs 45$
57. Flatten slide top/serrate: 2hrs 120$
58. Break edges for carry pistol: 1.5hrs 90$
59. Full melt down beveling: 1.5hrs 90$
60. Modify 1911 for beavertail safety: 2hrs 120$
61. Fit grip safety: .5hr 30$
62. Undercut trigger guard/frame junction: 1hr 60$
63. Square trigger guard: 2hrs 120$
64. Checker front of trigger guard: 1.5hrs 90$
65. Fit thumb safety: .5hrs 30$
66. Install ambidextrous safety: .75hrs 45$
67. Adjust/install mag catch: .5 30$
68. Adjust mag lips: --- 25$
69. Install fiber optic sights: 1.5hrs 90$
70. Install auto pistol compensator: 5hrs 300$
71. Checker front strap:
72. 18lpi: 3.5hrs 210$
73. 24lpi: 4hrs 240$
74. Serrate rear of slide: 1hrs 60$
75. Fit aftermarket glock barrel: .5hrs 30$
76. Install manual safety kit glock: .75hrs 45$
77. Retro fit sights glock: .5hrs 30$
78. Trigger job glock: .5hrs 30$
79. Fit aftermarket barrel springfield xd: .75hrs 45$
80. Install sights springfield xd: .5hrs 30$
81. Install cylinder/slide sear lever browning hi power: 1.25hrs 75$
82. Install cylinder/slide hammer: 1hrs 60$
83. Install spring kit springfield xd: .75hrs 45$
84. Trigger job springfield xd: 2hrs 120$
85. Troubleshooting: ----- hourly

**22 Rimfires:**

1. Correct feeding: 1hr 60$
2. Replace firing pin: .75hrs 45$
3. Correct semi auto headspace: 1hr 60$
4. Correct headspace/set barrel back: 1.5hr 90$
5. Removing firing pin dent from chamber: .5hr 30$
6. Straighten magazine tube: 1hr 60$
7. Remove dent from inner/outer tube: .5hr 30$
8. Trigger problems/harden: 1.5hrs 90$
9. Fit extractor: .75hrs 45$
10. Dovetail receiver for tip off sights: 1hrs 60$
11. Dovetail front/rear for open sights: .5hrs 30$
12. Dovetail for Ffront/rear sight same setup: 1hrs 60$
13. Install barrel liner: 3hrs 180$

**AR15:**

1. Maintenance rebuild: 2hrs 120$
2. Mill lower and serialize: 2hrs 120$
3. Aftermarket trigger: 1hrs 60$
4. Free float: 1.25hrs 75$
5. Assemble rifle: 1.5hrs 90$
6. Install flash hider( prethreaded): ----- 25$
7. Thread barrel (lathe): 1.5hrs 90$
8. Open gas ports: 1.25hrs 75$
9. Pin/weld muzzle device: 1.5hrs 90$
10. Replace gas block: .5hrs 30$
11. Install barrel: 1hrs 60$
12. Troubleshooting: ------ hour